

Work Order ID 47935

July 1, 2009 7:50:24 AM



Page 1

Item ID: D206-628-022

Accept



Setup Start



Revision ID: N/A

Item Name: Heli-Access-Step RH

Stop



Start Date: 07/15/2009 Start Qty: 4.00

Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

Handwritten: J. Fac 09/07/02

Handwritten: S 09/12/21

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

Handwritten: 9/7/21 SM (ux)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Handwritten: 27 S 09/14/21

Handwritten: PH (X) /

Work Order ID 47935

Page 2

July 1, 2009 7:50:24 AM

Item ID: D206-628-022

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Heli-Access-Step RH

Start Date: 07/15/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-022 Location: <u>11</u> □ PPP Rev: <u>4</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/1/21 (40) SQ

09/07/22

MF 09-07-22

Picklist Print

Page 1

July 1, 2009 7:50:23 AM

Work Order ID: 47935

Parent Item: D206-628-022RevN/A

Parent Item Name: Heli-Access-Step RH


Comments:

Start Date: 07/15/2009

Required Date: 08/03/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 <i>x12</i>		Purchased	No				Each	8,171.000	16.0000			
												
Washer												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	8171
102929	2
105906	4
107321	23
107939	114
108161	553
108827	59
109249	69
110523	340
111279	2007
111916	5000
16941	0

D2724-042RevC *x1* Manufactured No



206L Step Assembly

AN4-14A *x4* Purchased No



Bolt

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	433
107534	19
110372	414

111279 *109/7/21*

47935A x4 - 109/7/21

4
12 *109/7/21*

Picklist Print

July 1, 2009 7:50:23 AM

Work Order ID: 47935

Parent Item: D206-628-022RevN/A

Parent Item Name: Heli-Access-Step RH

Comments:

Start Date: 07/15/2009

Required Date: 08/03/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-15A 18 18		Purchased	No			120	Each	1,164.000	32.0000 8			



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1164	
107737	80	
108077	10	
108868	70	
109148	180	
110399	130	
111295	1000 ok	

D2731-7RevB 14

Manufactured No

120 Each 118.0000 16.0000 4



Mounting Lug

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	118	
41597	66	
43389	52	

9/7/2

9/7/2

Picklist Print

July 1, 2009 7:50:23 AM

Page 3

Work Order ID: 47935

Parent Item: D206-628-022RevN/A

Parent Item Name: Heli-Access-Step RH

Comments:

Start Date: 07/15/2009

Required Date: 08/03/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2732RevBI Rubber Extrusion	311206	Manufactured	No			120	f	532.1220	1.0526	8mcx		✓

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

532.12

38509

32.12

43118

500

120

Each

106.0000

16.0000

8x4

09/07/01

AS

D3394-043RevA

24

Manufactured

No

Lug Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

106

43388

6

44521

50

45365

50

16

07/07/01

24

AS

July 1, 2009 7:50:24 AM

Shop Packet Print

Page 3

Picklist Print

July 1, 2009 7:50:24 AM

Work Order ID: 47935



Parent Item: D206-628-022RevN/A



Parent Item Name: Heli-Access-Step RH

Start Date: 07/15/2009

Required Date: 08/03/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 	112	Purchased	No			120	Each	9,086.000	48.0000	12		

Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	9086	
107499	5	
110507	2902	
111827	6000	
15924	0	
8182	179	

48

07/07/01

Date: Wednesday, 13/05/2009 11:28:55 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HELI ACCESS STEP RH
Job Number : 47935	
Estimate Number : 11764	
P.O. Number :	Part Number : D206628022
This Issue : 13/05/2009 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision : N/A
Previous Run : 45547	Material :
Written By :	Due Date : 29/05/2009 Qty: 4 Um: Each
Checked & Approved By : <u>JLD 09.05.13</u>	
Comment : Est Rev:D as per ECN 766 JLM Est Rev:E as per ecn 1118 DD verified by:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0

✓ DC

DOCUMENT CONTROL

**Comment:** DOCUMENT CONTROL

Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

2.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0

✓ 47935A

206L /407 STEP ASSY, RH

**Comment:** Sub-Component Step Assembly

1 x D2724-042 Batch

4.0

✓ D2732

Rubber Extrusion

**Comment:** Qty.: 0.2625 f(s)/Unit Total : 1.0500 f(s)

Rubber Cushion

(8) D2732-030 (3.00" long) batch

5.0

✓ AN414A

Bolt

**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

batch

Date: Wednesday, 13/05/2009 11:28:55 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP RH

Job Number: 47935

Part Number: D206628022

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

✓ D27317

Mounting Lug



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D2731-7 Mounting Lug

7.0

✓ D3394043

Lug Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D3394-043 LUG ASS,Y

8.0

✓ AN415A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 AN4-15A Bolt

9.0

✓ AN960C416

washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 AN960JD416 Washer

10.0

✓ MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 MS21042L4 Nut (or MS21042-4)

11.0

✓ QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Date: Wednesday, 13/05/2009 11:28:55 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACESS STEP RH

Job Number: 47935

Part Number: D206628022

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0 ✓

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-022

Location: _____

PPP Rev: _____

13.0 ✓

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion ✓



5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

REFERENCE ONLY

47935